



- NOTES:**
1. EXCAVATE TRENCHES TO PROPER WIDTH, AND PROPER DEPTH AS REQUIRED BY STATE AND LOCAL CODES.
 2. SMOOTH IRREGULARITIES IN THE EXCAVATION. A LEVEL, FLAT SURFACE IS REQUIRED.
 3. ASSEMBLE BIODEFFUSER LEACHING CHAMBERS AND UNIVERSAL ENDPLATES TOGETHER IN TRENCH(ES).
 4. INSTALL UNIVERSAL END CAPS AND SECURE IN PLACE WITH BACKFILL.
 5. PUNCH OUT PIPE HOLE OPENINGS IN THE END PLATES AS NEEDED AND CONNECT INLET PIPES.

6. FILL SIDEWALL AREA TO TOP CHAMBERS WITH NATIVE SOIL (COARSE SAND OR FINE GRAVEL MAY ALSO BE USED; NO HEAVY CLAY, SILT OR DEBRIS SHALL BE INCLUDED).
7. "WALK IN" FILL TO COMPACT SOIL ALONG SIDES OF BIODEFFUSER THIS IS VERY IMPORTANT TO ACHIEVE LOAD RATING.
8. COVER BIODEFFUSER LEACHING CHAMBERS TO A MINIMUM OF 12" OF GRANULAR COVER AFTER CONSOLIDATION FOR H-10 APPLICATIONS. AVOID LARGE ROCKS OR DEBRIS IN COVER MATERIAL. COVER HEIGHTS AND LIVE LOADING LIMITS ARE IMPACTED BY BOTH SOIL TYPE AND COMPACTION REQUIREMENTS. CONTACT HANCOR WHEN POOR SOILS ARE ENCOUNTERED AND FOR MAXIMUM FILL HEIGHTS.

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REV.	MODIFY DRAWINGS DESCRIPTION	CKS	8/27/07	MM/DD/YY	CHKD
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11" STANDARD BIODEFFUSER SERIAL MODE INSTALLATION

DRAWING NUMBER: STD-911A



DESIGNED BY	KAH
DATE	11/1/04
CHECKED BY	NTS
SCALE	OF